MED TEST II Case Study

switchmed

As part of the SwitchMed programme, UNIDO supports industries in the Southern Mediterranean through the transfer of environmental sound technologies (MED TEST II) to become more resource efficient and to generate savings for improved competitiveness and environmental performance.

Morocco ATTAGHLIF Chemical sector

ATTAGHLIF, established in 1991, is specialized in the fields of

extrusion and inflation, printing, finishing, welding, cutting

and recycling of polyethylene. It is distinguished by the

quality of its services as well as the diversity of the products

on offer, with the objective of establishing, maintaining and

The latter ensures the regulations related to the business,

customer satisfaction, security and legality of products. The

company committed to the TEST approach in order to reinforce its strategy: development, respect for environmental values

and promotion of human capital and social responsibility.

improving a quality management system.

Context

Key products:

Main markets:

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Graphic: UNIDO

The MED TEST II project has identified opportunities for total annual savings of € 162,485 in raw materials, water and energy for a projected investment of € 446,810. The average rpayback period on the identified savings is 2.7 years. About 90 % of the measures identified have been accepted by management, two having been rejected.

Under the improvement and optimization of production and installation of more efficient equipment, the measures implemented, will reduce energy consumption by 35.6 %, water consumption by 5 % and raw materials - plastics, inks, glues and solvents by 0.4 %. The environmental benefits achieved by these measures including the use of solar energy will reduce annual charges and reduce CO₂ emissions by 35.6 % (808 t).



SwitchMed is funded by the European Union





Saving opportunities¹

Action	Economic key figures		Resource savings & Environmental impacts per year			
	Investment euro	Savings euro / Yr.	PBP Yr.	Water & Materials	Energy MWh	Pollution reduction
Electric energy and compressed air	31,852	12,635	2.5	-	128	Total:
Treatment of volatile organic compounds and reduction of the risk of contamination	16,288	5,296	3.1	-	-	808 t CO ₂
Optimizing consumption of inks, solvents and films	14,965	56,590	0.3	18.3 t raw materials	-	44 m ³ waste
Resource management improvement and production optimization	27,190	18,204	1.5	44 m3 water 1.4 t raw materials	154	water 60.7 t
Photovoltaic installation	356,515	69,760	5.1	-	817	solid waste
TOTAL	€ 446,810	€ 162,485	2.7	19.7 t raw materials 44 m³ water	1,099 MWh	

1 Numbers based on production value from 2015

Electric energy and compressed air

Energy consumption will be reduced through measures aimed at optimizing contracted power, improving the performance of indoor and outdoor lighting by installing LED appliances and phased replacement of electric motors with more efficient models. The production of compressed air will be improved by the installation of a more efficient variable speed compressor and repairing of leaks.

Treatment of volatile organic compounds and reduction of risk of contamination

The treatment of VOCs generated in the printing plant and the solvent and ink storage room and the use of appropriate safety and protection methods will limit the risk of accidents, improve safety, productivity and the environmental situation, while contributing to certification sought by the company (BRC).

Optimizing consumption of inks, solvents and films

In order to optimize raw material loss and thus reduce the lack of production and sales, several measures will be applied during all phases of the process: improved storage conditions for raw materials, chemicals, solvents and the finished product according to the rules guaranteeing safety and non-contamination, reduction of ink and solvent loss, reduction of film scraps by optimizing the width.

Resource management improvement and production optimization

Establishment of a complete system of energy and water management to implement the ISO50001 standard on energy management will reduce loss and a better use of resources. Equipment optimization, allowing change and adjustments of rapid tooling during product launch, will improve productivity.

Photovoltaic installation

The independent production of photovoltaic energy (496 kWc) covering more than a quarter of annual consumption will have a positive impact on the company's environmental performance.

For more information, contact:



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